Door PM Work Order

Job Number
Date of Job
Technician Name (Print)

CORE
Dock, Door, & Specialty Services
P.O. Box 7962 Gulf port MS 39506
Phone: 228.265.7301 Fax: 228.265.7300

Customer	Model Number	Serial Number	Location
Site Contact	Phone Number	Email	

	Maintenance Service Start-up	OK	SUG	REQ	Explain
1.	Complete overall inspection of equipment				
	Overall Operation & Condition	**OK**	**SUG**	**REQ**	**Explain**
2.	Operate Equip for three cycles				
3.	Daylight Inspection of Seals				
	Electrical	**OK**	**SUG**	**REQ**	**Explain**
4.	Tighten all Electrical connections to controls				
5.	Inspect all other electrical connections				
6.	Clean photo eyes / check adjustments & cable chains				
7.	Inspect all pull switches				
8.	Inspect all push button stations				
9.	Inspect and adjust all motion sensors				
10.	Inspect all upper & lower limits				
11.	Inspect all service access doors, hinges & ETC.				
12.	Inspect control box - Clean? and dry?				
13.	Check motor noise and proper operation				
14.	Inspect proximity sensors / switches for proper adjustments				
15.	Inspect bottom safety edge				
	Mechanical Inspection	**OK**	**SUG**	**REQ**	**Explain**
16.	Inspect and adjust all pull cables & connectors				
17.	Inspect all springs for cracks & rust				
18.	Inspect all door pulleys and brackets				
19.	Inspect and adjust motor brake				
20.	Inspect and adjust motor clutch				
21.	Inspect all door guides for alignment				
22.	Inspect that all cables are on spools correctly				
23.	Inspect door fabric, slats and panels for damage				
24.	Check gear box oil level				
25.	Inspect bolts and welds				
26.	Inspect any impact release system				
27.	Inspect any manual release system				
28.	Inspect remote control system				
29.	Inspect any MCP or Interlocks with other equipment				

QTY	Part Number	Description	Cost	Bill Hrs	Service Description